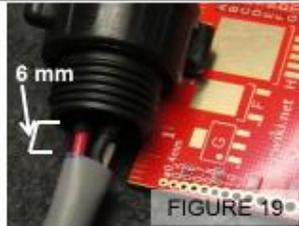


# June Kaizen Summary

- Cableform P-Cables Standard Work
  - Created standard work outlining best procedure
    - Sleeving and wire cut length
    - When to refer to drawing(s)
    - Cable labeling process
  - Plan established to update BOMs to match best heatshrinking practice

Final Assembly (9/10)		
 <p>6 mm</p> <p>FIGURE 19</p>	 <p>FIGURE 20</p>	<p><b>Instructions</b></p> <ol style="list-style-type: none"> <li>1. Slide cable jacket towards already installed pins to ensure jacket is positioned under the stress relief <sup>H</sup> as shown in Figure 19. Jacket should be approximately 6 mm from the connector.</li> <li>2. Slide the rubber grommet <sup>G</sup>, the grommet cover <sup>L</sup> (if included), and then the connector shell <sup>F</sup> up to the connector and twist parts together, as shown in Figures 20 and 21.</li> <li>3. Check for additional coverings specified on the drawing and apply as necessary.</li> <li>4. Add stress relief <sup>H</sup> with hardware supplied. Tighten until stress relief <sup>H</sup> is fully and firmly seated against the connector shell <sup>F</sup>, as shown in Figure 22. Visually inspect that the cable is held firmly by the stress relief <sup>H</sup>.</li> </ol>
 <p>FIGURE 21</p>	 <p>FIGURE 22</p>	

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All superscript alphabetical letters refer to the pictures on pages 4 & 5.

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