

- Year to Date: (91 K3Es Completed)
 - **Environmental Improvement: 3**
 - **Service Improvement: 7**
 - **Efficiency Improvement: 34**
 - **Quality Improvement: 10**
 - **Inventory Improvement: 11**
 - **Safety Improvement: 44**
 - **5S Improvement: 37**

Pictured to the right:

The floor was not labeled on the outside of the Break Room for the trash cans and the cans for recyclable materials. The placement of the receptacles is not consistent. The team labelled and marked the floor for bin locations.

Credit: Stuart Brandt and Caleb Baudoin

