## 3/4 inch pipe size water wheel build dimensions for Rick's Overbalance Wheel

Schedule 40 PVC 3/4" pipe related dimensions: (" = inches)

- $11^{\prime \prime}$ = pipe length (long pipes, without fittings)
- 1.750 " = short pipe length (passes through wheel, from elbow to end cap)
- 1.050 " $=$ Outside Diameter (O.D.) of pipe ( 26.67 mm )
- $0.113^{\prime \prime}=$ wall thickness of pipe
- $0.824^{\prime \prime}=$ I.D. of pipe
- 0.412 " $=$ I.D. radius
- 0.5333 sq in = I.D. area
- 4.66 " = water fill height
- 2.485 cu in = fill height volume
- 1.44 ounces ( 40.823 grams) = water fill weight per tube ( 1.5 oz , or 42.5 grams, may be best, as it would be easier to measure out)

Wheel related dimensions as per scale: (two wheels used for build)

- $11.625^{\prime \prime}$ to 12 " = Wheel diameter (mine are $12^{\prime \prime}$, cut from $24^{\prime \prime} \times 24^{\prime \prime}$ hardboard panel)
- 0.250 " (1/4") = wheel thickness (each wheel)
- 1.250 " = spacing between wheels
- $1.063^{\prime \prime}$ = Bore hole size (used 27 mm hole cutter, which is $0.013^{\prime \prime}$ larger than pipe O.D. )
- 60 degrees $=$ offset for each radian line ( 6 lines)
- $4.5^{\prime \prime}=$ center of wheel to center of bore holes
- $0.375^{\prime \prime}(3 / 8 ") \times 6$ " $=$ shaft size https://www.amazon.com/gp/product/B00270XLD4/ref=oh aui detailpage o04 s00?ie=UTF8\& $\mathrm{psc}=1$

Note: To lay out the 60 degree radian lines, I used a 23 -inch "True Angle" tool. http://www.compoundmiter.com/true angle tool.html\#

To scribe the outer and inner circles on the wheel, I used a Stanley Fatmax Chisel Compass. https://www.amazon.com/s/ref=nb sb noss?url=search-alias\%3Daps\&field-keywords=Stnley+Fatmax+ Chisel+Compass

Photos:
https://www.keepandshare.com/doc/8218924/wheel-layout-1-jpg-123k?da=y
https://www.keepandshare.com/doc/8218925/wheel-layout-2-jpg-144k?da=y
https://www.keepandshare.com/doc/8218926/cutting-and-truing-the-wheel-jpg-164k?da=y
https://www.keepandshare.com/doc/8218927/bore-holes-cut-in-wheel-jpg-148k?da=y

