



# The Identity Store

Guide to riveting and setting press studs



[www.identityleathercraft.com](http://www.identityleathercraft.com)



# IDENTITY LEATHER CRAFT




for people who make, mend or adapt things out of leather

## Setting Rivets and Press Studs



Image source: [www.bagsbyjo.com/diy-projects/skinny-headband-project/](http://www.bagsbyjo.com/diy-projects/skinny-headband-project/)

Rivets can be used to securely fasten two pieces of leather together, for setting buckles and d'rings, or for decoration. Set correctly they can be a quick and attractive feature on a project.

Single Cap or Rapid Rivets	Double Cap Rivets	Tubular Rivets
		
<p>Indented hollow post with flat base</p>	<p>Symmetrical cap and base cap to give a finished appearance when seen from the reverse side. Use with dish anvil underneath.</p>	<p>Hollow post rivet that 'peens' back and rounds on reverse. Use with the correct peening tool.</p>

All tools and supplies available from

[www.identityleathercraft.com](http://www.identityleathercraft.com)

# Riveting

## How to Set Rapid (Single) and Double Cap Rivets

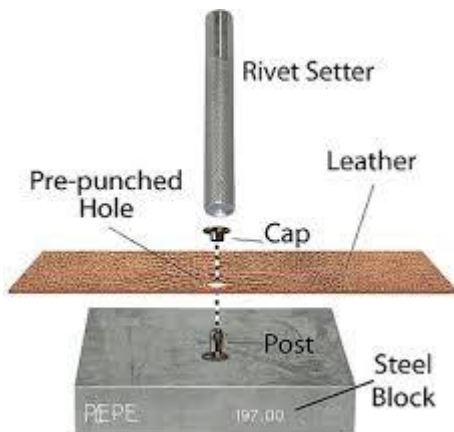
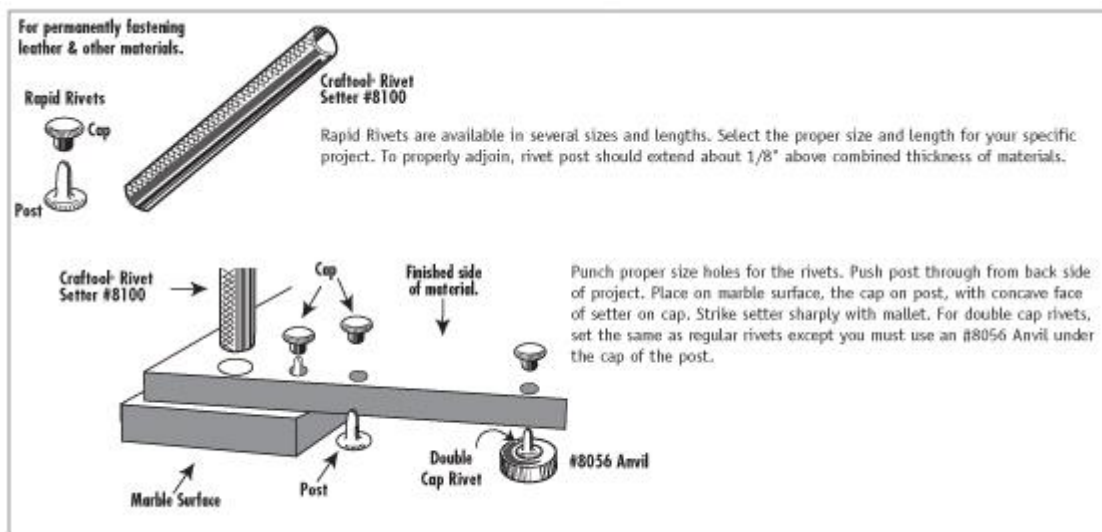
Make a hole where you want your rivet to go and push the rivet and cap in place. They should clip together. You want around 2mm of the post above the leather—any more than this and the rivets can slide when setting.

When setting rivets it is important to do so on a solid surface such as a granite block or anvil and to ensure that you minimise the amount of vibration. It is also important to hold the setting tool in a vertical/upright position and not an angle.

Make sure you have the concave end of the setter over the rivet cap.

Check your posture is straight, tall and centred before making the hit to get the weight directly and evenly on top of the rivet head, using a mallet.

For double cap rivets to avoid damaging the cap use the dot concave anvil 8056-00.



### Rapid & Double cap rivets sizing chart

	Cap	Post	Base
Mini	5mm (3/16")	4mm (5/32")	5mm (3/16")
Extra small	6mm (1/4")	5mm (3/16")	6mm (1/4")
Small	6mm (1/4")	6mm (1/4")	6mm (1/4")
Medium	8mm(5/16")	8mm(5/16")	8mm(5/16")
Large	8mm(5/16")	1.25cm (1/2")	8mm(5/16")

Illustration: Riveting 101 [www.rings-things.com](http://www.rings-things.com)

### Setting tools

Use 8100-00 for Small, medium and large

Use 8100-01 for Extra small and Mini rivets

For the tubular rivets use the "peening" tool 8099-00

Use a hammer with a rawhide or poly head – 3300-03 or 04/ 3301-03 or 04

### Decorative/Crystal Rivets

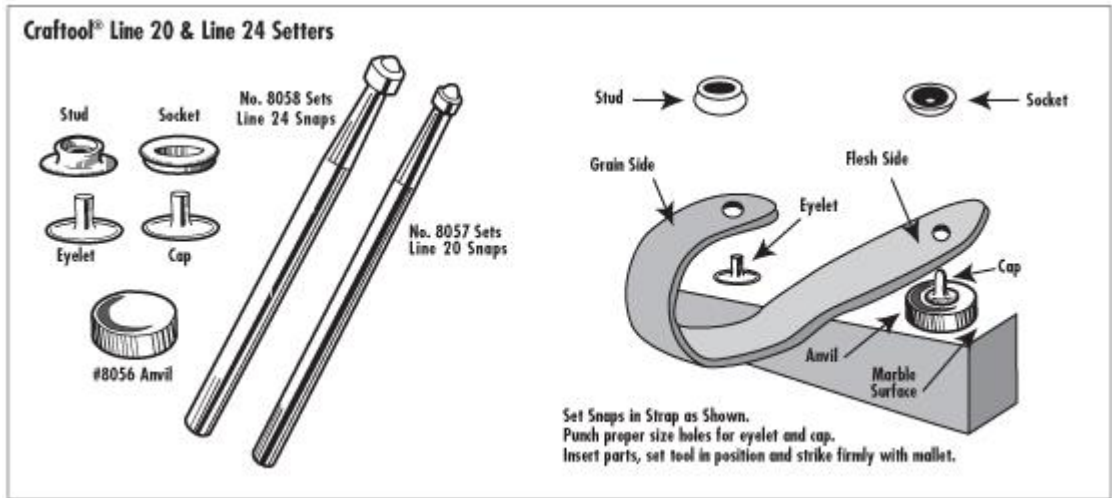
Use 3462-00 set which has a rubber mounting surface to avoid scratching and damaging the crystal surface



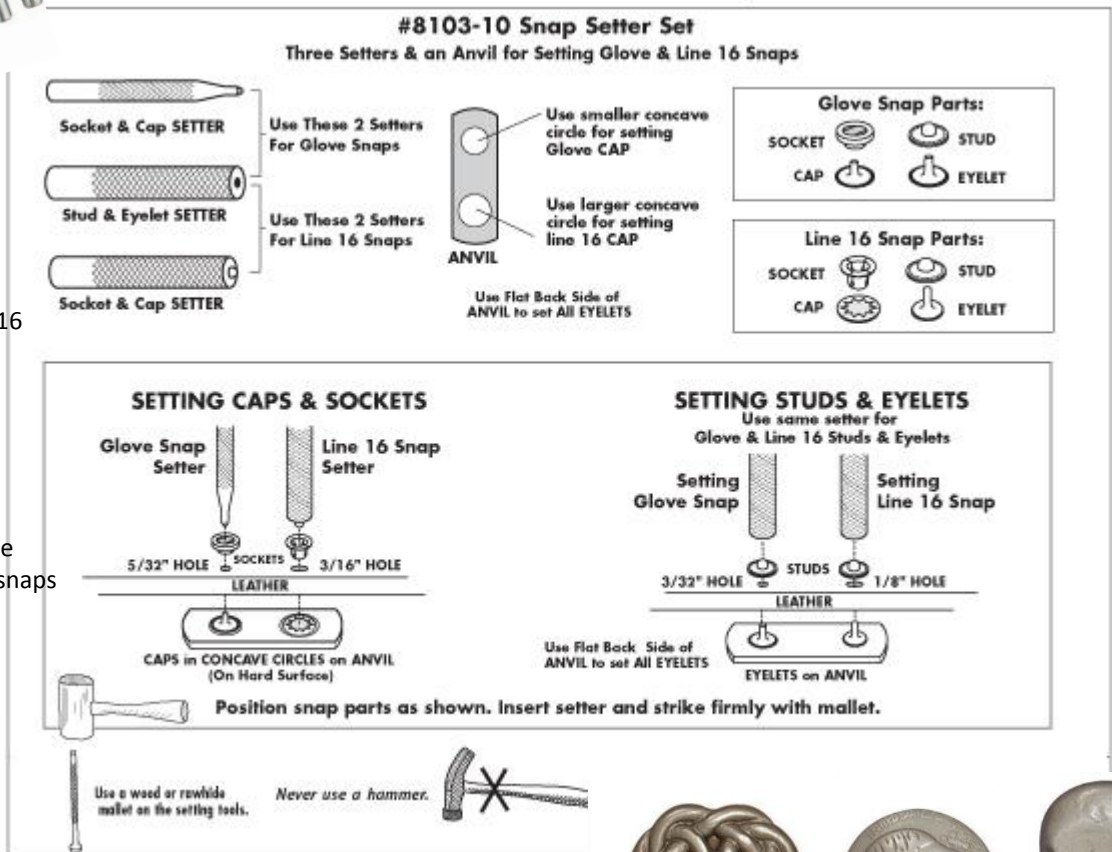
# Press Studs / Snaps

## How to Set Line 20 & Line 24 Snaps

Use these snaps for holsters, straps, vests, etc. where a firm fastener is required. Line 20 is for 2.0-2.8mm leather. Line 24 is for 3.0-4.0mm leather.



## How to Set Glove (Line 16) & Multi-Purpose Segma Snaps—for thinner lighter leathers



Glove (Line 16 Snaps)

Multi-purpose Segma Style snaps



Themed Line 24 press stud are also available. Cushion the themed cap into thick leather or mat before setting.

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