

About Estes Industries, Inc.

In July 1958, G. Harry Stine of Model Missiles, Inc. in Denver, Colorado approached Vern Estes about making model rocket engines for them. On January 15, 1959, Vern's automated model rocket engine fabricating machine, "Mabel", produced the first of many millions of Estes model rocket engines. In 1960, Estes was producing more engines than Model Missiles could sell. Vern and his wife Gleda opened a mail order rocket company and introduced the Astron Scout and Astron Mark.

In 1961, a catalog was mimeographed and hand stitched on Gleda's sewing machine. Later that year, Estes Industries had outgrown the confined space in Denver. In December 1961, the entire operation was moved to an old farm in Penrose, Colorado quickly establishing the small town as the "Model Rocket Capital of the World."

Estes Industries was sold to Damon in September 1969. The name Estes is synonymous with model rocketry. Almost everyone remembers growing up launching Estes rockets or knowing someone that did. Estes Industries has introduced millions of youngsters of all ages to model rocketry for more than half a century.

About the Goblin™

The original Goblin was released in an advertising cover in Model Rocket News Volume 10, Number 2 in 1970 as a free kit. The Goblin was designed by Wayne Kellner at Estes Industries as an entry level model to use the new D-power engines. It became a highly popular kit and was released in the 1972 catalog as the Astron Goblin as Catalog Number 702-K-55 and sold for \$2.50.

The Semroc Retro-Repro™ Goblin™ is designed to be a faithful rendition of the original. The die-cut fins are replaced with more accurate laser-cut fins. It uses a replica of the original balsa nose cone. The long 90" wide streamer is kept. The original rubber shock cord is replaced with an elastic cord for longer life along with a Kevlar® cord for greater reliability. An EM-2050 D-converter that was optional with the original Goblin is included as a standard part with this kit.

What is a Retro-Repro?

A Retro-Repro™ is a retro reproduction of an out-of-production model rocket kit. It is a close approximation of a full scale model of an early historically significant model rocket kit from one of the many companies that pioneered the hobby over the past half century. A Retro-Repro™ is not a true clone or identical copy of the original. It incorporates improvements using modern technology, while keeping the flavor and build appeal of the early kits.

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SEMROC
GOBLIN™

Magnum Series
1970 Retro Reproduction
High Performance
Laser Cut Balsa Fins
Precision Turned Balsa Nose Cone
D-Powered With Convertible Engine Mount
Water Slide Decals
Streamer Recovery

*Designed by
Wayne Kellner*

MADE IN THE USA

FLYING MODEL
ROCKET KIT

Made in the U.S.A by Semroc, Dayton, Ohio

Goblin™ KV-80

Specifications		Engine	Approx. Altitude
Body Diameter	1.325" (3.4 cm)	A8-3	200'
Length	14.3" (36.3 cm)	B6-4	475'
Fin Span	6.1" (15.5 cm)	C6-5	1000'
Net Weight	1.3 oz. (36.9 g)	D12-5	1400'

Skill Level 1

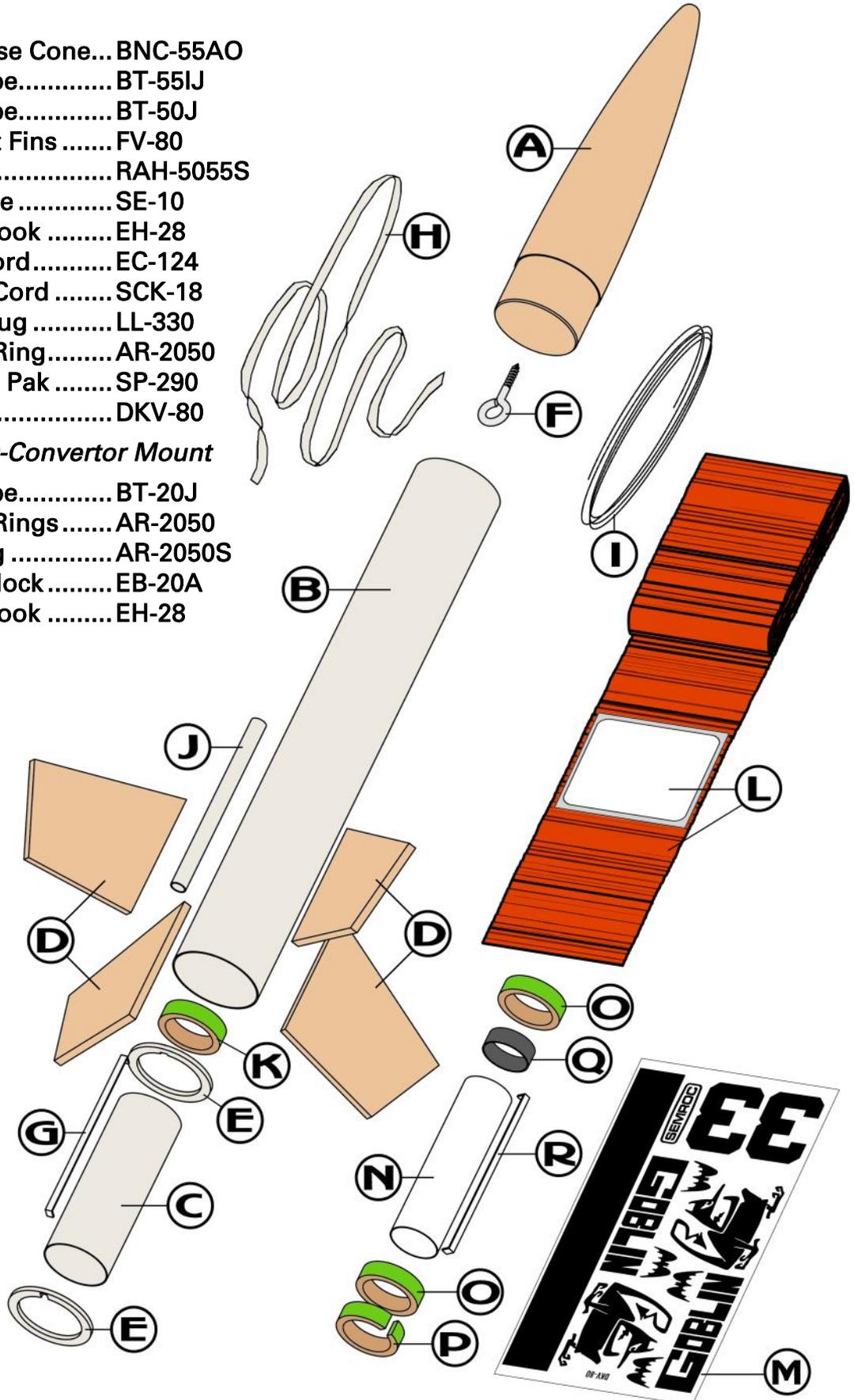
Parts List

EXPLODED VIEW

- A 1 Balsa Nose Cone... BNC-55AO
- B 1 Body Tube..... BT-55IJ
- C 1 Body Tube..... BT-50J
- D 1 Laser Cut Fins FV-80
- E 1 Ring Set RAH-5055S
- F 1 Screw Eye SE-10
- G 1 Engine Hook EH-28
- H 1 Elastic Cord..... EC-124
- I 1 Kevlar® Cord SCK-18
- J 1 Launch Lug LL-330
- K 1 Adapter Ring..... AR-2050
- L 1 Streamer Pak SP-290
- M 1 Decal DKV-80

Included in D-Convertor Mount

- N 1 Body Tube..... BT-20J
- O 2 Adapter Rings AR-2050
- P 1 Split Ring AR-2050S
- Q 1 Engine Block EB-20A
- R 1 Engine Hook EH-28



BEFORE YOU START!

Make sure you have all the parts included in this kit that are listed in the Parts List to the right of these instructions. In addition to the parts included in this kit, you will also need the tools and materials listed below. Read the entire instructions before beginning to assemble your rocket. When you are thoroughly familiar with these instructions, begin construction. Read each step and study the accompanying drawings. Check off each step as it is completed. In each step, test-fit the parts together before applying any glue. It is sometimes necessary to sand lightly or build-up some parts to obtain a precision fit. If you are uncertain of the location of some parts, refer to the exploded view to the right of these instructions. It is important that you always ensure that you have adequate glue joints.

TOOLS

In addition to the parts supplied, you will need the following tools to assemble and finish this kit.

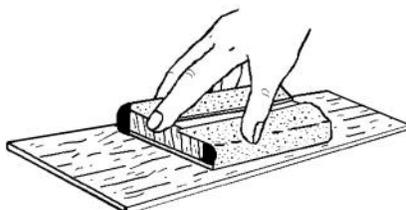


ASSEMBLY

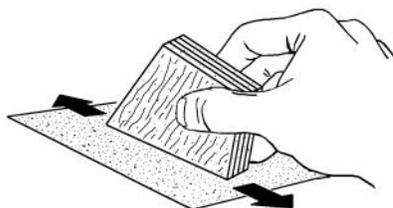
1. These instructions are presented in a logical order to help you put your Goblin™ together quickly and efficiently. Check off each step as you complete it and we hope you enjoy putting this kit together.

FIN PREPARATION

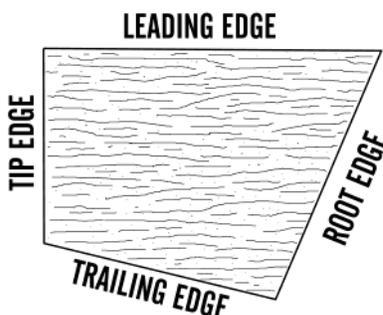
2. Lightly sand each side of the laser-cut fin sheet (FV-80.) Carefully push the laser-cut fins from the sheet. Start at one point on each fin and slowly and gently work around the fin.



3. Stack all the fins in a set. Line the set of fins up squarely and sand the fins back and forth over some fine sandpaper to get rid of the hold-in tabs as shown below.

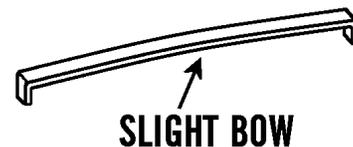


4. Round the leading and trailing edges of each fin. Leave the tip and root edges flat. Repeat for all four fins. The trailing edge can be sanded to a bevel for a more aerodynamic shape.



ENGINE MOUNT

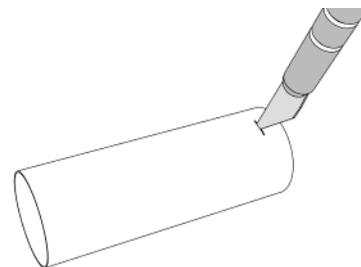
5. Bend both of the engine hooks (EH-28) slightly so they form a slight bow in the direction shown.



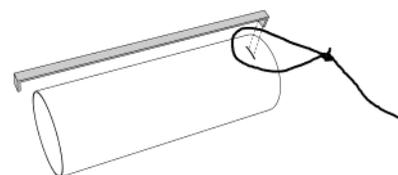
6. Place a mark 1/4" from one end of the largest engine tube (BT-50J).



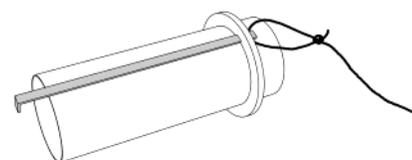
7. Using a hobby knife, punch a small slit at the marked line.



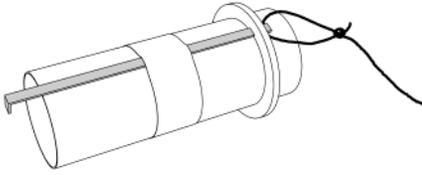
8. Tie a loop in one end of the yellow Kevlar® cord (SCK-18). Insert one end of the engine hook through the loop and into the punched slit.



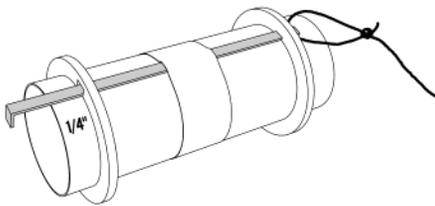
9. Carefully punch out the two fiber rings (RA-5055S). Align the ring without the slot over the engine hook and slide it against the Kevlar® cord from the bottom.



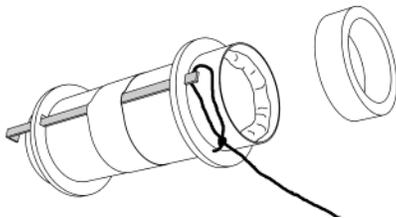
- ❑ 10. Wrap a strip of masking tape around the center of the engine tube. Apply a film of glue over the masking tape and on the exposed section of the engine hook towards the front ring and by the Kevlar® cord attachment point. Keep glue off the engine hook near the overhang end.



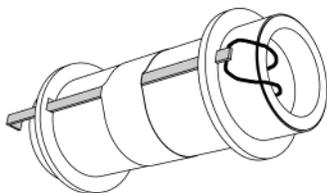
- ❑ 11. Slide the other centering ring (with large slot) over the engine hook and engine tube until it is 1/4" from the bottom of the engine tube. Run a fillet of glue around each side of both of the rings. Keep glue out of the slot. Allow the glue to dry while checking for runs. Make sure the glue does not get on the outer edge.



- ❑ 12. Glue the thrust ring (AR-2050) against the top of the engine hook. After the ring is in place, run a bead of glue around the inside of the ring to protect it from the ejection gases. Allow it to dry.

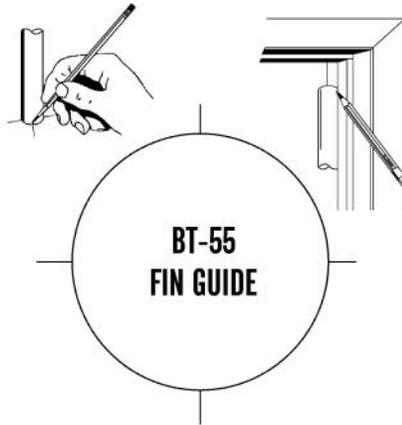


- ❑ 13. Tuck the Kevlar® cord into the engine tube to keep it out of the way until it is needed later.



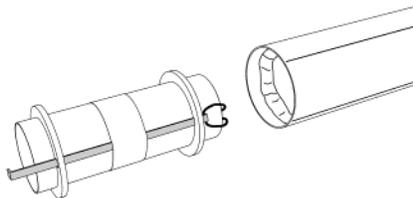
MARK TUBE

- ❑ 14. Stand the large body tube (BT-55IJ) on the fin guide below and make the fin position marks on the sides of the tube. Find a convenient channel or groove such as a partially open drawer, a door jamb (as shown,) or a piece of molding. Using the channel, extend the marks the full length of the tube to provide lines for aligning the fins.



ATTACH MOUNT

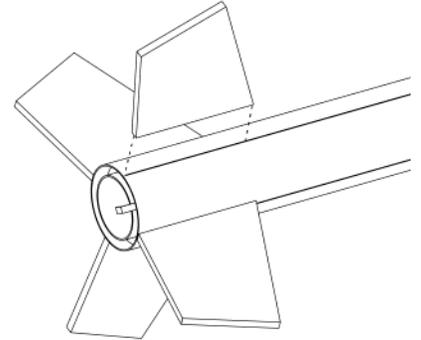
- ❑ 15. Apply a thick bead of glue inside the aft end of the main body tube and on the top side of the bottom ring, keeping glue away from the slot. Insert the engine mount assembly with the thrust ring end first into the main body tube until the engine tube is even with the main tube and the engine hook is centered between two of the lines. Do not stop until it is in the correct place. Allow to dry completely in a vertical position.



ATTACH FINS

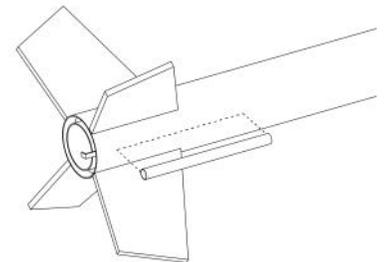
- ❑ 16. Apply glue to the root edge of one of the fins and position it along one of the lines drawn for the fins on the side of the body tube and even from the bottom. Remove the fin, set it aside and allow it to almost

dry, apply additional glue, and reposition. Repeat for the other three fins. If you follow these instructions, the fins will not require much additional work to keep them aligned. Allow the fins to completely dry, checking carefully to make sure they are parallel with the main body tube.



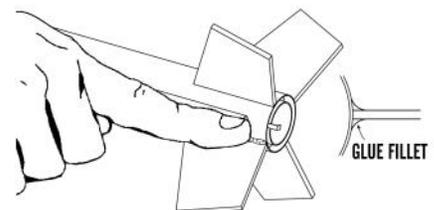
LAUNCH LUG

- ❑ 17. Apply a bead of glue to the launch lug (LL-330) and apply it to the main body tube, centered between two fins and 1" from the bottom. Sight from one end to make sure it is parallel with the fins.



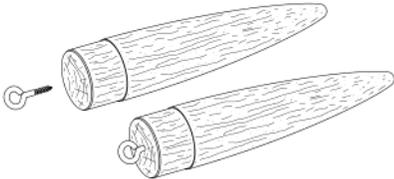
APPLY FILLETS

- ❑ 18. After the fin assembly is completely dry, run a small bead of glue along both sides of each fin-body tube joint. Using your forefinger, smooth the glue into fillets. Apply a fillet of glue on each side of the launch lug. Allow this assembly to dry in a vertical position.



NOSE CONE

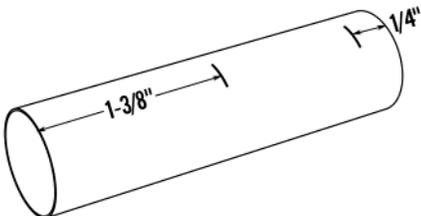
- 19. Insert the nose cone (BNC-55AO) in the body tube and check for proper fit. The nose cone should be snug to hold itself in alignment. If it is too loose, add masking tape. If it is too tight, sand the shoulder slightly. Screw the eye (SE-10) into the center of the nose cone, remove, insert glue into the hole. Reinsert the screw eye.



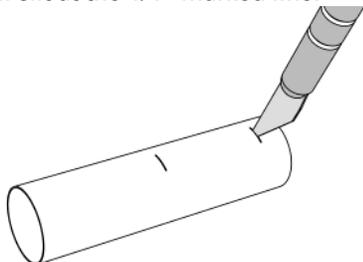
CONVERTER MOUNT

NOTE. Although the Magnum's are designed for D-power, each kit is provided with an 18 mm converter to fly it on small fields with lower power. When completed, this converter is the same size as a standard D-power engine. When using it, insert a standard 18 mm engine and make sure the engine hook is securely locked on the end of the engine. Insert this assembly into the rocket and make sure the engine hook in the rocket secures the D-Converter.

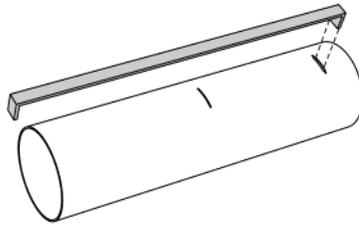
- 20. Place a mark 1/4" from one end of the small engine tube (BT-20J). Place another mark 1-3/8" from either end.



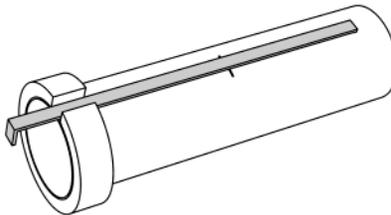
- 21. Using a hobby knife, punch a small slit at the 1/4" marked line.



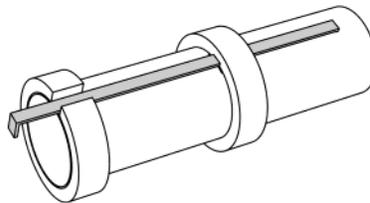
- 22. Insert one end of the engine hook (EH-28) into the punched slit.



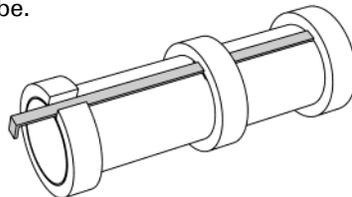
- 23. Slide the split ring (AR-2050S) over the bottom end of the engine tube. Align it even with the end and centered around the engine hook. Do not glue yet.



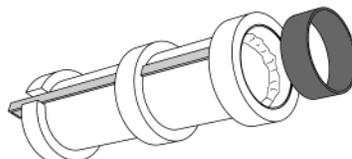
- 24. Slide one of the centering rings (AR-2050) over the top of the tube and even with the 1-3/8" mark.



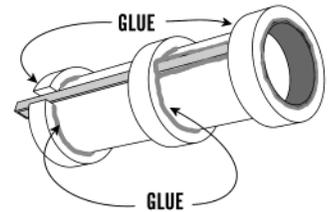
- 25. Slide the remaining centering ring (AR-2050) over the top of the tube and flush with the top of the tube.



- 26. Glue the engine block (EB-20A) against the top of the engine hook and even with the engine tube. After the ring is in place, run a bead of glue around the inside of the ring to protect it from the ejection gases.

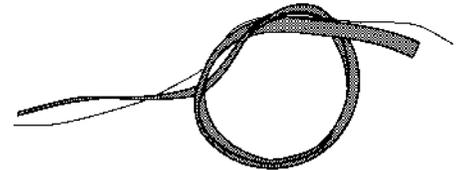


- 27. Check the alignment of all the centering rings and apply a bead of glue around each joint. Be sure to keep all glue off the outer edge of the rings!

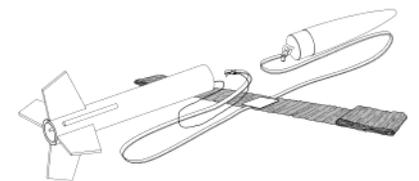


FINAL ASSEMBLY

- 28. Using a pencil or dowel, push the Kevlar cord out through the top of the main body tube. Tie the free end of the Kevlar® cord to one end of the elastic cord (EC-124) using an overhand knot.



- 29. Attach the center of the streamer (SP-290) to the center of the elastic cord (EC-124) using the tape disk supplied with the streamer. Press the disc firmly to the streamer. Attach the free end of the elastic cord to the screw eye. Put a drop of glue on that joint.

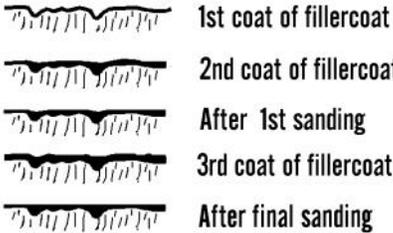


This completes the assembly of your

 **GOBLIN**

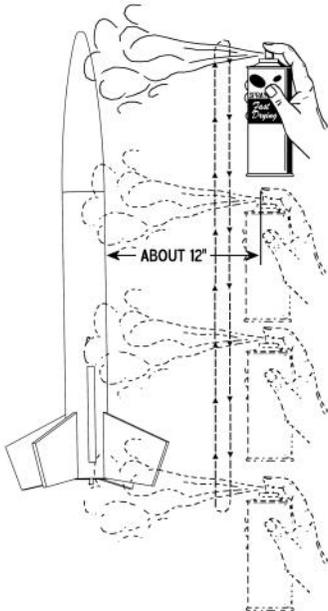
FINISHING

30. When the fillets have dried, prepare balsa surfaces for a smooth professional looking finish. Fill the wood grain with balsa filler coat or sanding sealer. When dry, sand with fine sandpaper. Repeat until smooth.



31. After all balsa surfaces have been prepared, wipe off all balsa dust with a dry cloth. First spray the model with an enamel primer. Choose a high visibility color like white for the final color.

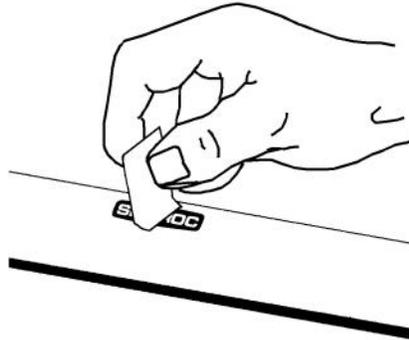
32. Spray painting your model with a fast-drying enamel will produce the best results. PATIENCE...is the most important ingredient. Use several thin coats, allowing each coat to completely dry before the next coat. Start each spray a few inches above the model and end a few inches below the model. Keep the can about 12" away and use quick light coats. The final coat can be a little heavier to give the model a glossy wet-looking finish.



33. After the paint has dried, decals should be applied. The decals supplied with the Goblin™ are waterslide decals. Each decal should be cut separately from the sheet. Think about where you want to apply each decal and check for fit before wetting the decal. Use the cover photo for suggested placement. Dip each decal in a small dish of water that has a drop of detergent. It will take about 30 seconds before the decal is loose enough to apply.



34. Slide the decal in place and use the paper backing to work the bubble out. Repeat for all the decals.



37. Refer to the model rocket engine manufacturer's instructions to complete the engine prepping. Different engines have different igniters and methods of hooking them up to the launch controllers.

38. Carefully check all parts of your rocket before each flight as a part of your pre-flight checklist. Launch the Goblin™ from a 3/16" diameter by 36" long launch rod. For smaller than D-power, a standard 1/8" x 36" rod may be used.

39. After each flight, promptly remove the spent engine casing and dispose of properly.

FLIGHT PREPPING

35. Mounting the engine: Insert the engine and make sure the engine hook keeps the engine in snugly. The hook may be slightly bent to make sure the engine is retained.

36. Apply a few sheets of recovery wadding in the top of the main body tube. Roll the streamer and pack it and the shock cord on top of the recovery wadding. Slide the nose cone into place, making sure it does not pinch the shock cord or streamer.