

November Kaizen Summary

- 5S Department 4 Systems Area
 - 5S score improvement by 333%
 - Key improvements:
 - Home locations established for tools, table vice, parts, carts, WIP, and trash.
 - Parts are organized closer to the point of use and grouped accordingly.
- Standard Work for RMA's / QN Process
 - Key improvements:
 - Inclusion of the SAP QN task flow
 - Improved phrasing and flow for QN tasks
- Metron MPT Cost Reduction Event
 - Brainstormed 15 potential improvement ideas
 - Discovered 2 ideas that will generate instant savings
- DFMA (Design for Manufacture and Assembly) on FD5000
 - Main reductions are as follows:
 - \$110 for the enclosure
 - \$86 for control boards
 - \$103 for harness
 - Overall expected cost savings are \$434.

